

2023

The Flexible Packaging Achievement Awards & Innovation Showcase



RESCUE!® OUTDOOR DISPOSABLE FLY TRAP

Highest Achievement Award

Gold Award – Packaging Excellence

Gold Award – Technical Innovation

Silver Award – Expanding the Use of Flexible Packaging

Table of Contents

Introduction.....	1
Highest Achievement Award	2
Gold Awards.....	4
Silver Awards	10
2023 Flexible Packaging Innovation Showcase	20
FPA Converter Companies	26
FPA Associate Companies.....	28

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Connecting. Advancing. Leading.

The Flexible Packaging Achievement Awards & Innovation Showcase

The Flexible Packaging Association (FPA) has conducted the annual Flexible Packaging Achievement Awards Competition since 1956 to showcase the industry's innovation and the advances that have changed packaging. The competition is among the most respected in the industry thanks to the outstanding caliber of entries, the objective and methodical judging process, and the extensive media coverage of the competition winners. The competition's focus on new technologies, processes, printing techniques, and the sustainability of flexible packaging places the Achievement Awards Competition in a class by itself.

FPA is pleased to present the *2023 Flexible Packaging Achievement Awards & Innovation Showcase* issue, which features flexible packaging solutions that meet expectations and needs through advancements in materials, graphics, structure, new uses, extended shelf life, and sustainability.

The "Achievement Awards" section highlights the 30 winning entries, arranged by award level: Highest Achievement, Gold, and Silver. The entry categories include expanding the use of flexible packaging, packaging excellence, printing, shelf impact, sustainability, and technical innovation.

The "Innovation Showcase" section includes the competition entries in alphabetical order by package name. For this year's competition, 86 package entries were submitted with a total of 228 entries (some packages were entered into multiple categories).

FPA congratulates the winners and thanks all of the companies that participated in the 67th Annual Flexible Packaging Achievement Awards Competition. Special thanks are given to the 2023 competition judging panel: Gary Borges, associate professor, University of Wisconsin-Stout; Charles Marshall, principal, Priority Metrics Group; and Jeff Peterson, president, Peterson Media Group.

Comprehensive lists of FPA converter and associate companies are also included.

HIGHEST ACHIEVEMENT AWARD

The Highest Achievement Award is evaluated by the judges as possessing overall packaging excellence and significant attributes in all award categories, and contributing most to the advancement of the industry.



RESCUE!® OUTDOOR DISPOSABLE FLY TRAP

Highest Achievement Award

Gold Award - Packaging Excellence

Gold Award - Technical Innovation

Silver Award - Expanding the Use of Flexible Packaging

Manufacturer: Glenroy, Inc., www.glenroy.com

End User/Customer: Sterling International, Inc.

Plant: Menomonee Falls, WI

Designer/Design Firm: Information not available

Key Suppliers: Glenroy, Inc.

Description: The RESCUE!® Disposable Fly Trap is an innovative, hassle-free flexible packaging solution for keeping flies (and other pests) away from the outdoor areas everyone wants to enjoy. It's easy to use. Simply cut along the dotted line at the top to expose the trap entrance, add water, and hang. The pouch construction protects the consumer from the powerful attractant inside. Once the trap is full (collecting up to 20,000 flies), the consumer simply discards it.





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GOLD AWARDS



CADBURY CARAMELLO MINIATURES STAND-UP POUCH, 8 OZ.

Gold Award – Shelf Impact

Manufacturer: Printpack, www.printpack.com

End User/Customer: The Hershey Company

Plant: Elgin, IL

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: Cadbury's Caramello trademark yellow- and-purple package gets a makeover. To improve the shelf appearance of this product, Cadbury went from a gloss finish to a luxurious new matte finish design. The high-quality graphics are printed rotogravure with nine colors. The unique matte/metallic appearance of this pouch is achieved by contrasting transparent and opaque inks. In a field of glossy packages, this package differentiates itself from other candy on the shelf by virtue of its elegant, understated matte finish.



ENTOUR™ PRODUCE PACKAGE/ ENTOUR™ BOLD AND SHIELD LAMINATION

Gold Award – Packaging Excellence

Gold Award – Sustainability

Manufacturer: Berry Global, www.berryglobal.com

End User/Customer: Information not available

Plant: Chippewa Falls, WI

Designer/Design Firm: Berry Global

Key Suppliers: Berry Global

Description: Berry Global launched a recyclable polyethylene film solution for fresh-cut produce applications. These applications often require strong seals in a cold packaging environment and customized oxygen transmission rates. As a part of the Entour™ product line, this solution features films that are designed for front-of-store recycling. The package features an Entour™ Shield sealant web that has been engineered to offer high breathability and an Entour™ Bold MDO-PE reverse print web that has been engineered with excellent clarity, gloss, and stiffness. When combined, they can achieve commercial OTR ranges that can replace mixed material BOPP laminations. Both films are How2Recycle® pre-qualified.



GOLDEN WEST FOOD GROUP MEAT DISTRICT® GOBBLER FROZEN PATTIES

Gold Award - Printing

Manufacturer: American Packaging Corporation,
www.americanpackaging.com

End User/Customer: Golden West Food Group

Plant: Columbus, WI

Designer/Design Firm: Golden West Food Group

Key Suppliers: SGS & Co. (art, color, and separations)
and American Packaging Corporation (HPE Roto®
engravings, printing, and converting)

Description: From the Golden West Food Group, a new line of butcher-crafted premium meats brings steakhouse quality right into your home. The flexible package extension for the frozen patties needed to match the fresh meat package using carton sleeve offset printed sleeves, with a specific focus on the neon effect brand mark and ghosted background copy effect.



KIRKLAND SIGNATURE® ULTRA CLEAN HE LAUNDRY DETERGENT PACS

Gold Award - Sustainability

Manufacturers: Accredo Packaging Inc.
(www.accredopackaging.com) & Presto Products
Company Fresh-Lock® Closure BU (www.fresh-lock.com)

End User/Customer: Kirkland Signature®/Costco

Plant: Sugar Land, TX

Designer/Design Firm: Information not available

Key Suppliers: Accredo Packaging Inc. (film supplier,
printer, and packaging manufacturer); Presto Products
Company Fresh-Lock® Closure BU (child-resistant
track and slider system); and Radienz Living (contract
manufacturing)

Description: Costco Wholesale Corporation engaged Radienz Living in early 2021 to transition the Kirkland Signature® Ultra Clean Laundry Detergent Pacs product from a rigid tub to a fully recyclable, child-resistant pouch. Costco wanted a better consumer experience in the areas of packaging sustainability, transportation, and safety while being more cost-effective, maintaining the existing selling units per pallet, and being fully commercialized in 2021. Accredo Packaging, Inc. and Fresh-Lock® closures jumped into collaboration with Radienz Living for an all-hands-on-deck approach.

GOLD AWARDS



MEGAFOOD® WOMEN'S ENSEMBLE PRECONCEPTION DAILY MULTIPACK

Gold Award - Expanding the Use of Flexible Packaging

Manufacturer: Nosco, www.nosco.com

End User/Customer: MegaFood®

Plant: Carrollton, TX

Designer/Design Firm: Information not available

Key Suppliers: ACW (film supplier); Nobelus (lamine supplier); HP Indigo ElectroInk (ink supplier); HP Indigo 20000 Digital Press (printing press); Karlville Pack Ready Laminator (laminator); and Stacy Falconer (Nosco packaging advisor)

Description: MegaFood® needed a child-resistant, senior-friendly flexible pouch for its Women's Ensemble Preconception Daily Multipack product line. Due to the product's high iron content, the brand packaged it in child-resistant cartons, but it recently switched to flexible pouches. Through digital printing on the HP Indigo 20000 Digital Press, Nosco saved the brand more than half the cost of its previous packaging type.



NICHOLS FARMS® JALAPEÑO LIME PISTACHIOS

Gold Award - Printing

Manufacturer: PPC Flexible Packaging, www.ppcflex.com

End User/Customer: Nichols Farms®

Plant: Payson, UT

Designer/Design Firm: Information not available

Key Suppliers: PPC Flexible Packaging; Miraclon, home of Kodak Flexcel Solutions; and INX International Ink Co.

Description: Nichols Farms® Jalapeño Lime Pistachios is a unique package blazing a new trail with a brand-new paper-like texture. Together, PPC Flexible Packaging and INX developed specially made plates and ink to create the right rough paper feel. Add the fantastic design and you have a great way to engage your customers with more than appearance. Now the bag's feel can make an impact.



PULMUONE BEEF JAPCHAE KOREAN NOODLES

Gold Award - Shelf Impact

Manufacturer: PPC Flexible Packaging,
www.ppcflex.com

End User/Customer: Pulmuone

Plant: North Salt Lake, UT

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: With a lifelike image that looks good enough to eat, the Pulmuone Beef Japchae Korean Noodles packaging is made to stand out on the shelves. Using Project Blue, a patented anilox and screening technology that delivers ultra-high definition quality comparable to 300 line screen, PPC Flexible Packaging created an image on the package that looks as realistic as possible. The package's combined matte and glossy print creates a captivating contrast, making it sure to catch consumers' eyes and get their mouths watering.



SCOTTS MIRACLE-GRO® RESCUE™ OUTDOOR PLANT POTION™

*Gold Award - Expanding the Use of Flexible Packaging
Silver Award - Packaging Excellence*

Manufacturer: ProAmpac, www.proampac.com

End User/Customer: Scotts Miracle-Gro®

Plant: Neenah, WI

Designer/Design Firm: ProAmpac

Key Suppliers: Information not available

Description: Scotts Miracle-Gro® Rescue™ Outdoor Plant Potion™ is specifically designed for the rigors of e-commerce and consumer convenience. Three portioned sachets with easy-tear tops are packaged inside a larger stand-up pouch to ensure the plant treatments remain together.

GOLD AWARDS



VUALÁ® SORPRESA BOLD, 65 G

Gold Award - Printing

Manufacturer: Printpack, www.printpack.com

End User/Customer: Panita Foods

Plant: El Marques, Queretaro, Mexico

Designer/Design Firm: Panita Foods

Key Suppliers: This package was completely done in-house. No partnerships with suppliers were established for its production.

Description: Vualá® Sorpresa has many different flavors and packages, and this extra special limited edition features a secret surprise. In addition to outstanding high-definition printing, the package hides a golden interior. This offers the consumer a delightfully unique experience when opening the product—a golden glow comes from the inside the package.



WHITE ECLIPSE UV-BLOCKING PACKAGING

Gold Award - Packaging Excellence

Gold Award - Technical Innovation

Manufacturer: PAXXUS, Inc., www.paxxus.com

End User/Customer: Information not available

Plant: Addison, IL

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The White Eclipse high-barrier, UV-blocking packaging is a revolutionary development designed to protect sensitive microfluidic reagents inside diagnostic devices until the point of use without the use of aluminum foil. To ensure the efficacy of the device, PAXXUS' ultra-high barrier ClearFoil® Z is paired with a proprietary UV-blocking sealant technology to create a flexible pouch that eliminates exposure to outside light while also providing the highest level of oxygen and moisture barrier. White Eclipse provides comparable high-barrier performance to traditional aluminum foil packaging, with the added benefits of a smooth, premium appearance, and RFID compatibility.

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- 18 influencers
- 242K impressions
- 23K engagements
- 252 Instagram followers gained



Social Media: FACEBOOK

- 30,828 followers
- 3.1M page impressions
- 13K engagements
- @thepperfectpackaging



Social Media: INSTAGRAM

- 2,513 followers
- 28K post impressions
- 6K engagements
- @thepperfectpackaging



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SILVER AWARDS



APEX PROTEIN SNACKS MEAT STICKS

Silver Award – Printing

Manufacturer: Nosco, www.nosco.com

End User/Customer: Apex Protein Snacks LLC

Plant: Pleasant Prairie, WI

Designer/Design Firm: Information not available

Key Suppliers: Avery Dennison (film supplier); Nobelus (lamine supplier); HP Indigo ElectroInk (ink supplier); HP Indigo 20000 Digital Press (printing press); Karlville Pack Ready Laminator (laminator); and Gordon Bruner (Nosco packaging advisor)

Description: In 2021, Apex worked with another supplier, running this film using traditional plate-based printing. Due to the brand's high number of SKUs, it faced ever-increasing plate changes that would take six to eight weeks to switch over. At the time, the brand had a handful of SKUs but planned to introduce new flavors and designs. Apex needed a quicker-turn, plate-free print solution. Nosco's ability to help with Apex's pouches while maintaining consistent colors further allowed a growing print partnership.



ECOVUE® SINGLE DOSE ULTRASOUND GEL PACKET

Silver Award – Expanding the Use of Flexible Packaging

Manufacturer: Glenroy, Inc., www.glenroy.com

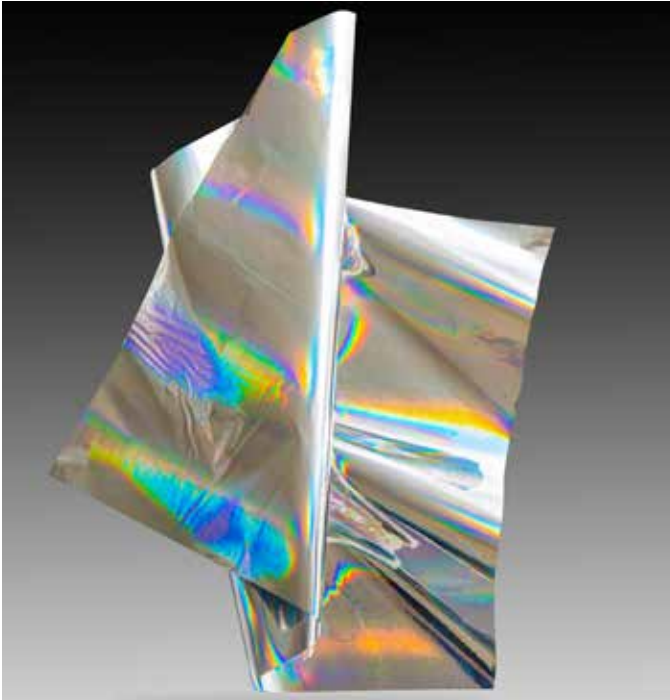
End User/Customer: HR Pharmaceuticals, Inc.

Plant: Menomonee Falls, WI

Designer/Design Firm: Information not available

Key Suppliers: Glenroy, Inc.

Description: The innovative, flexible EcoVue® single dose ultrasound gel packet features custom flexible packaging film with many benefits to the medical industry, consumers, and society overall. It is easy to hold, use, and open, but it is also lightweight and requires less energy to manufacture and transport.



F-UHB-M ULTRA HIGH BARRIER AND HIGH METAL BOND METALLIZED POLYESTER FILM FOR ALUMINUM FOIL REPLACEMENT

Silver Award – Technical Innovation

Manufacturer: Flex Films (USA) Inc., www.flexfilm.com

End User/Customer: Printpack Company

Plant: Elizabethtown, KY

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The 2022–2023 flagship for Flex Film's continued advancement efforts in BOPET film developments is this ultra-high barrier, high metal bond metallized BOPET film for total foil replacement in laminates. With a focus on end-use customers, society, and the planet, a specially developed in-house manufacturing process allowed F-UHB-M to outperform expectations in barrier performance and film properties while maintaining the cost of a barrier/metallized film.



FRITO-LAY COMPOSTABLE SNACK PACKAGING AT COACHELLA MUSIC FESTIVAL

Silver Award – Printing

Manufacturer: Bryce Corporation, www.brycecorp.com

End User/Customer: Frito-Lay

Plant: Memphis, TN

Designer/Design Firm: Information not available

Key Suppliers: Bi-Ax (print film); Sun Chemical Corporation (inks); H.B. Fuller (adhesive); StarPak (sealant film); Danimer (resin); and Rol-Vac, LP (metallization)

Description: Bryce Corporation and Frito-Lay, a division of PepsiCo® and a leader in snacking, collaborated to develop industrially compostable packaging for the 2022 Coachella Music Festival. Several flavors, including Lay's® Classic Potato Chips, made their debut in this 100% compostable package. Throughout the Coachella campgrounds, compost bins were strategically placed for consumers to properly dispose of the packaging. The project was a great success and highlights Frito-Lay's PepsiCo Positive (Pep+) journey to build a sustainable food system.

SILVER AWARDS



HP HDX LUBRICANT OIL STAND-UP SPOUTED POUCH, 1 L

Silver Award - Expanding the Use of Flexible Packaging

Manufacturer: Paharpur 3P, www.paharpur3p.com

End User/Customer: Hindustan Petroleum Corporation Ltd.

Plant: Sahibabad, Uttar Pradesh, India

Designer/Design Firm: Paharpur 3P Private Limited

Key Suppliers: UFlex (PET supplier); Vacmet (METPET supplier); Emblem (BON supplier); and Sakata (ink supplier)

Description: This spouted stand-up pouch package for 1 L lubricant oil replaces rigid plastic bottles and reduces greenhouse gas emissions by more than 1,100%, packaging landfilled by 163%, and plastic usage by 64%. The pouch protects the integrity of high-performance oils and lubricants, which tend to migrate and may cause layer separation. The technical aspects to ensure leakage, dart, and puncture resistance—as well as the physical appearance of the pouch—were considered in the design process. Compared with rigid bottles, spouted pouches are more space efficient.



LAHLI™ MORNING PROTEIN BITES IN AN AMPRIMA™ PE PLUS RECYCLE READY POUCH

Silver Award - Packaging Excellence

Manufacturer: Amcor Flexibles, www.amcor.com

End User/Customer: Information not available

Plant: Oshkosh, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: When launching Morning Protein Bites, the Lahli™ brand made thoughtful choices like opting for the stand-up pouch from Amcor, which is designed to be recycled but retains needed quality and durability. The pouch features AmPrima™ PE Plus material, which delivers appearance and performance comparable to conventional nonrecyclable OPET/PE laminations but is recyclable in the flexible PE stream. The solution conveys the brand while reducing the negative impacts of nonrecyclable OPET packaging.



MCDONALD'S 2022 POKÉMON CARD OVERWRAP

Silver Award – Sustainability

Manufacturer: American Packaging Corporation, www.americanpackaging.com

End User/Customer: Millennium Print Group/
The Pokémon Company International

Plant: Columbus, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: American Packaging Corporation's revolutionary fiber-based card overwrap supports McDonald's global initiative to only sell Happy Meal® toys that are renewable, recyclable, or made with responsibly sourced materials by the end of 2025. The card overwrap features a surface printed paper with a repulpable, dispersion coating applied at American Packaging Corporation on the reverse side. To match the high-fidelity graphics necessary for this Pokémon application, the graphics are printed on a rotogravure press and overcoated with a high gloss, heat-resistant overlacquer. The dispersion coating provides an ultra-low seal initiation temperature that allows for efficient line speed during conversion on the flow wrapping equipment at Millennium Print Group.



METROPOLITAN TEA COMPOSTABLE TEA ENVELOPES AND OVERWRAPS

Silver Award – Technical Innovation

Manufacturer: ProAmpac, www.proampac.com

End User/Customer: Metropolitan Tea

Plant: Suffolk, VA

Designer/Design Firm: ProAmpac

Key Suppliers: Information not available

Description: Metropolitan Tea uses ProAmpac's ProActive Compostable® CPM-2000 structure for its premium single- and loose leaf-serve teas. CPM-2000 is a high-barrier paper-based laminate for dry foods. The Biodegradable Products Institute certified that CPM-2000 complies with the specifications established by the American Society of Testing and Materials Standards' ASTM D6868 for industrial compostability.

SILVER AWARDS



NESTLÉ SAN PELLEGRINO SPARKLING WATER INTEGRITITE™ 33% PCR BUNDLING COLLATION SHRINK FILM

Silver Award – Shelf Impact

Manufacturer: TC Transcontinental Packaging,
<https://tctranscontinental.com/en-us/packaging>

End User/Customer: Nestlé San Pellegrino
Sparkling Water

Plant: Montreal, Quebec, Canada

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The Nestlé San Pellegrino Integrিতে™ 33% PCR bundling collation shrink film is produced by TC Transcontinental Packaging for Canadian Costco locations. This film bundles multipacks of imported San Pellegrino sparkling water to provide a sustainable solution, without compromising clarity or performance.



OKAM RICE RECYCLABLE FLAT BOTTOM 3D POUCH, 5 KG

Silver Award – Packaging Excellence

Manufacturer: Integrated Plastics Packaging,
www.ipp.ae

End User/Customer: Okam Rice

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: Integrated Plastics Packaging developed a recyclable all-PE (mono-polymer) three-layer printed laminate and converted it to a side-gusseted, flat bottom 3D pouch. The pouch has a front-load pocket, a recloseable zipper, and a die-cut handle for consumer convenience to transport the 5 kg (11 lbs.) package. The graphics are superior via rotogravure printing with a matte and gloss effect, resulting in a spectacular product presentation.



PAPER BOAT™ COCONUT WATER SHAPED STAND-UP POUCH, 250 ML

Silver Award – Shelf Impact

Manufacturer: Paharpur 3P, www.paharpur3p.com

End User/Customer: Hector Beverages Private Limited

Plant: Sahibabad, Uttar Pradesh, India

Designer/Design Firm: Paharpur 3P Private Limited

Key Suppliers: UFlex (PET supplier); Hindalco (foil supplier); Emblem (BON supplier); and RC Films (retort CPP-N supplier)

Description: This uniquely shaped stand-up pouch with an eye-catching design and premium matte coat effect is a perfect packaging solution for the packaging of 250 ml of coconut water, which is traditionally packed in rigid plastic bottles. The package was designed to protect the natural electrolytes from moisture and oxygen with a high-barrier packaging material. The technical aspects and the physical appearance were also considered while designing the pouch for its unique shape to make it attractive to consumers.



PET MEDICAL PRODUCT POUCH

Silver Award – Shelf Impact

Manufacturer: Advanced Web Technologies – Illinois, Inc., www.awtlabelpack.com

End User/Customer: True Leaf Pet, Inc.

Plant: South Elgin, IL

Designer/Design Firm: AWT Labels & Packaging

Key Suppliers: Information not available

Description: This is a pouch product for the pet care market. It allows pet owners to provide medicinal CBD benefits to their pets. The pouch provides stand-up capabilities for advanced marketing on the store shelf. The high-quality flexographic printing is combined with matte surface enhancements and highly reflective ink treatments for outstanding shelf presence.

SILVER AWARDS



PROFOL'S SBB SYNTHETIC BACON BOARD®

Silver Award – Technical Innovation

Manufacturer: Profol, www.profol.com

End-User/Customer: Hooray Foods

Plant: Cedar Rapids, IA

Designer/Design Firm: Information not available

Key Suppliers: Profol and Beidel Printing

Description: Profol's SBB Synthetic Bacon Board® is a polypropylene mono-material that provides a viable replacement for traditional wax paperboard bacon L boards. SBB is helping meet sustainability goals by providing manufacturing efficiencies over traditional board and is recycle-ready. SBB delivers the “wow” factor on retail shelves by keeping colors and prints more vivid, as well as maintaining package integrity.



PURITION SINGLE-SERVE SMOOTHIE MEAL REPLACEMENT POWDER

Silver Award – Sustainability

Silver Award – Technical Innovation

Manufacturer: ProAmpac, www.proampac.com

End User/Customer: Purition

Plant: Europarc, Grimsby, Great Britain

Designer/Design Firm: ProAmpac

Key Suppliers: Information not available

Description: Purition's single-serve smoothie meal replacement powder uses ProAmpac's ProActive Recyclable® paper sachets. This unique packaging minimizes the overall material without sacrificing product protection. This unique ProActive Recyclable® paper sachet offers portion control as it can hold one serving per packet and is easily recyclable in paper streams.



SUPPLY™ INDICA VAPE PEN, 300 MG

Silver Award - Expanding the Use of Flexible Packaging

Silver Award - Packaging Excellence

Manufacturer: PPC Flexible Packaging,

www.ppcflex.com

End User/Customer: AEG

Plant: Payson, UT

Designer/Design Firm: Information not available

Key Suppliers: PPC Flexible Packaging; INX International Ink Co.; and Elplast America

Description: This Supply™ Indica Vape Pen package effectively grabs your attention with its minimalistic design. One of the best features of this bag is the child-resistant zipper by Elplast that has a fold-over flap with a double lock hidden behind it. It can only be opened by pulling back the flap and peeling apart the zippers behind. The bag also includes a double cut, allowing the bag to bleed to the edge.



WALEX COMMANDO® BLACK HOLDING TANK CLEANER STORE DROP-OFF RECYCLABLE POUCH

Silver Award - Sustainability

Manufacturer: Glenroy, Inc., www.glenroy.com

End User/Customer: Walex Products Company

Plant: Menomonee Falls, WI

Designer/Design Firm: Emmy Errante, Walex Products Company

Key Suppliers: Glenroy, Inc.

Description: Not only is the product inside good for the environment, the packaging is too! This Walex How2Recycle® store drop-off recyclable pouch replaces a traditional stand-up pouch and qualifies for the NexTrex® recycling program. Consumers simply take the clean, empty pouch back to the bins outside of retail stores, and the pouch will be recycled into resin pellets for future film production or sent directly to Trex so it can be upcycled into composite decking and furniture.

SILVER AWARDS



WHOLE FOODS BAKING MIX FLAT BOTTOM POUCHES

Silver Award – Printing

Manufacturer: TC Transcontinental Packaging, <https://tctranscontinental.com/en-us/packaging>

End User/Customer: Whole Foods

Plant: Brooklyn, NY

Designer/Design Firm: Whole Foods

Key Suppliers: Information not available

Description: The Whole Foods Baking Mix Flat Bottom Pouches are produced by TC Transcontinental Packaging for the U.S. market. The Whole Foods team provided excellent graphic design to be printed on these pouches. The design maintains exceptional print production in combination with a matte finish to catch the consumer's attention. In addition, the tented structure with side print on these bags provides an elegant, modernized take on traditional baking mix bags. Overall, the features on this bag work together to elevate this baking mix as a premium product.



YKIBBLE® BAKED DOG FOOD 5 PANEL PTC ZIPPER POUCH, 9.5 KG

Silver Award – Shelf Impact

Manufacturer: Paharpur 3P, www.paharpur3p.com

End User/Customer: Sixth Sense Retail Private Limited

Plant: Sahibabad, Uttar Pradesh, India

Designer/Design Firm: Paharpur 3P Private Limited

Key Suppliers: Ester (PET supplier); Vacmet (METPET supplier); and Sakata (ink supplier)

Description: This specially designed five-panel press-to-close zipper pouch with a V-notch on both sides for bulk packaging of pet food protects the product against moisture and maintain its quality. The multicolored pouch has eye-catching graphics and can be palletized and stacked. It was designed to sustain drops from heights, which was tackled through robust designing of the pouch structure and process control.



Z NATURAL FOODS® WHOLE MILK POWDER

Silver Award – Printing

Manufacturer: Inland Packaging,
www.inlandpackaging.com

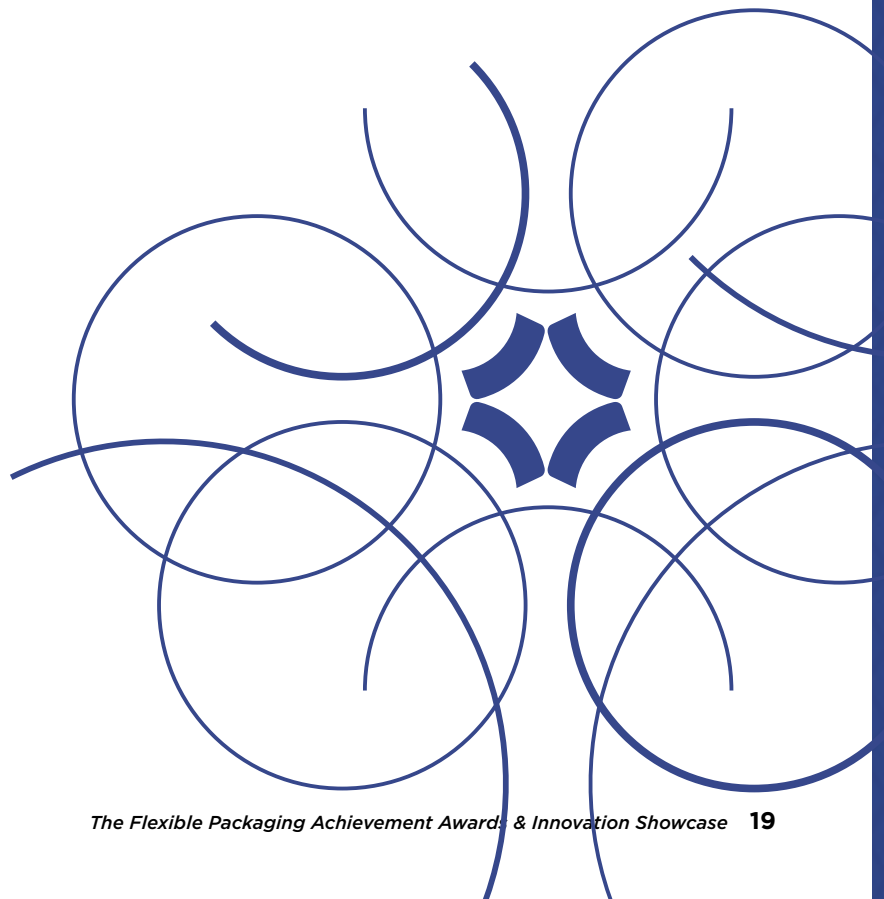
End User/Customer: Z Natural Foods®

Plant: Delafield, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: This large stand-up pouch is constructed to hold five pounds of product. Additionally, the tear notches and zipper allow for easy-to-open capabilities.



FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2023 competition entries.
For more information about these packages, visit www.flexpack.org.



Amcor HealthCare™ AirPeel Technology – ACT2100®
Amcor Flexibles
www.amcor.com



Ben & Jerry's® Snackable Chocolate Chip Cookie Dough, 8 oz.
American Packaging Corporation
www.americanpackaging.com



Berry Global's CoverGuard™ Film Over Film
Berry Global
www.berryglobal.com



BodyTech® Flashpoint and Energized Critical Aminos
PPC Flexible Packaging
www.ppcflex.com



BRU Beaten Coffee Mix 5 Panel Pouch with Pocket Zipper
Paharpur 3P
www.paharpur3p.com



B-TGM Transparent BOPP Film with Oxygen Barrier for Food Packaging Applications
Flex Films (USA) Inc.
www.flexfilm.com



Bulletproof™ Brain Octane
Inland Packaging
www.inlandpackaging.com



Café Coffee Day Funza, 50 g
Paharpur 3P
www.paharpur3p.com



Charlotte's Web™ Calming Chews with CBD for Dogs Pouch
Nosco
www.nosco.com



**ChocXO® Simply Better Chocolate
Stand-up Pouches**
TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



Clinique Cleansing Powder
Inland Packaging
www.inlandpackaging.com



**Corks® Cinnamon & Sugar
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**Cothas Coffee Filter
Coffee Decoction Stand-up
Spouted Pouch, 200 ml**
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Cracker Jill™
Printpack
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Craftmix™ Strawberry Mule Sachet
Nosco
www.nosco.com



**Entour™ Barrier Package/
Entour™ Bold and
Shield+ Lamination**
Berry Global
www.berryglobal.com



Felmlee™ Lures
Inland Packaging
www.inlandpackaging.com



**F-ISB PET Film for Cold Blister
Forming Application**
Flex Films (USA) Inc.
www.flexfilm.com

FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2023 competition entries.
For more information about these packages, visit www.flexpack.org.



**Freshpet® Nature's Fresh®
Stand-up Pouches**
TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



**Go-GURT® Glo-GURT® Glow
in the Dark Tubes**
Printpack
www.printpack.com



Harry's Body Wash Refill Pouch, 1 L
Glenroy, Inc.
www.glenroy.com



**Hellmann's Mayonnaise Stand-up
Spouted Pouch, 800 g**
Paharpur 3P
www.paharpur3p.com



**Hippie Organics® Organic
French Beans, 1 lb.**
PPC Flexible Packaging
www.ppcflex.com



**Honeycomb Insulated
Sandwich Wrap**
Novolex
www.novolex.com



JAC Superfood Crumbles
Inland Packaging
www.inlandpackaging.com



**Joy the Rainbow Pack Resealable
Razor Pouches**
TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



**Just Magical Marshmallows
Generation 3.0**
Printpack
www.printpack.com



Kellogg's® Rice Krispies Treats®
Glow in the Dark
PPC Flexible Packaging
www.ppcfex.com



KindPack® Pouches with AmPrima™
Recycle Ready Film
Amcors Flexibles
www.amcor.com



King Orchard's Montmorency
Cherry Concentrate Multipack
Nosco
www.nosco.com



Kirkland Signature®
13% PCR Saddle Packs
TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



Kissan Fruit Jam
Stand-up Pouch, 45 g
Paharpur 3P
www.paharpur3p.com



Kissan Tomato Ketchup
Stand-up Spouted Pouch, 425 g
Paharpur 3P
www.paharpur3p.com



Lipton® Green Tea
Paharpur 3P
www.paharpur3p.com



Member's Mark™
Southwest Salad Kit, 12 oz.
Printpack
www.printpack.com



Microwave Pouches
Novolex
www.novolex.com

FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2023 competition entries.
For more information about these packages, visit www.flexpack.org.



Nature Gnaws Biodegradable Packaging
Inland Packaging
www.inlandpackaging.com



Nature's Path Certified Recycle Ready Stand-up Pouches
TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



Natures Greens® Kale Greens, 16 oz.
American Packaging Corporation
www.americanpackaging.com



Nuts Bites with Espresso and Orange, 30 g
Paharpur 3P
www.paharpur3p.com



Oribe Refill Pouches, 1 L
Glenroy, Inc.
www.glenroy.com



Perflex® S Grab n' Go Shrink Bag for Bulky Meat and Poultry
Amcor Flexibles
www.amcor.com



Sealstrip's Peel&Seal® Reseal Tape on Kellogg's® Eggo® Frozen Waffles Packaging
Sealstrip Corporation
www.sealstrip.com



Split® Nutrition Pouch
Integrated Plastics Packaging
www.ipp.ae



Starbucks® Whole Bean Coffee Origin Story, 16 oz.
American Packaging Corporation
www.americanpackaging.com



Sun Bum® Hair Mask

Inland Packaging

www.inlandpackaging.com



Sunday Lawn Care Pouches

PPC Flexible Packaging

www.ppcflex.com



TeaZa® Healthy Dip

Inland Packaging

www.inlandpackaging.com



Thomas® Corn Toast-R-Cakes

PPC Flexible Packaging

www.ppcflex.com



**Tiiga® Gut Friendly Hydration
Superfruit Electrolyte Drink Mix
Multipack**

Nosco

www.nosco.com



**Trader Joe's® Peanut Butter
Caramel Coated Popcorn
Zipper Pouch**

Glenroy, Inc.

www.glenroy.com



**Tree Hut®
Foaming Gel Wash
Spouted Pouch**

Integrated Plastics
Packaging

www.ipp.ae



**Truvia® Monk Fruit
American Packaging
Corporation**

www.americanpackaging.com



**Uncle Bud's™
Face Mask**

Inland Packaging

www.inlandpackaging.com



**UPOURIA®
Frappe Mix, 3.5 lb.
Printpack**

www.printpack.com



**Whole Life®
Pet Recover
Inland Packaging**

www.inlandpackaging.com

2023 FPA Converter Companies*

For a list of products and services offered by FPA companies, visit the *FPA Flexible Packaging Buyer's Guide* at www.flexpack.org.

Accredo Packaging Inc.

www.accredopackaging.com

AccuFlex Packaging

www.accuflexpackaging.com

Admiral Packaging, Inc.

www.admiralpkg.com

Advanced Converting Works

<https://advancedconvertingworks.com>

Advanced Web Technologies – Illinois, Inc.

www.awtlabelpack.com

AeroFlexx

www.aeroflexx.com

Amtor Flexibles

www.amcor.com

American Packaging Corporation

www.americanpackaging.com

AMGRAPH Packaging, Inc.

www.amgraph.com

Beacon Converters, Inc.

<https://beaconconverters.com>

Belmark inc

www.belmark.com

Berry Global

www.berryglobal.com

Brook + Whittle

<https://brookandwhittle.com>

Bryce Corporation

www.brycecorp.com

Catty Corporation

www.cattycorp.com

Celplast Metallized Products Limited

www.celplast.com

Color Ad Packaging Ltd.

www.colorad.ca

Constantia Flexibles

www.cflex.com

C-P Flexible Packaging

www.cpflexpack.com

Emerald Packaging, Inc.

www.empack.com

Emirates Printing Press, L.L.C.

www.eppdubai.com

FILMtech Inc.

www.filmtechinc.com

First Quality Print & Packaging LLC

www.firstquality.com

Flex Films (USA) Inc.

www.flexfilm.com

Fres-co System USA, Inc.

www.fresco.com

Glenroy, Inc.

www.glenroy.com

Gualapack US Corp.

www.gualapackgroup.com

Hart Flex Pack

www.hartind.com

Hazen Paper Company

www.hazen.com

Hotpack Packaging Industries LLC

www.hotpackglobal.com

INDEVCO Packaging Solutions

www.indevcoplastics.com

Inland Packaging

www.inlandpackaging.com

Integrated Plastics Packaging

www.ipp.ae

JBM Packaging

www.jbmpackaging.com

Kendall Packaging Corporation

www.kendallpkg.com

Louisiana Plastic Industries

www.lpi.laplastic.com

LPS Industries, LLC

www.lpsind.com

Markenburger International Foods Corporation

www.markenburger.com.ph

Max Katz Bag Company, Inc.

www.maxkatzbag.com

Minipak SAS

www.minipak.co

Mondi Jackson LLC

www.mondigroup.com

Nosco

www.nosco.com

Novolex

www.novolex.com

Paharpur 3P

www.paharpur3p.com

PAXXUS, Inc.

www.paxxus.com

2023 FPA Converter Companies* (Continued)

Películas Plásticas S.A. de C.V.
www.pepsa.us

Phenix
www.phenixlabel.com

Poly Print, Inc.
www.polyprint.com

Polykar
www.polykar.com

Polymerall Flexible Packaging
www.polymerall.com

PPC Flexible Packaging
www.ppcfex.com

Pregis
www.pregis.com

Prime Packaging, LLC
www.primepkg.com

Printpack
www.printpack.com

ProAmpac
www.proampac.com

Productos Alimenticios Bocadeli S.A. de C.V.
www.bocadeli.net

ProMach - CL&D Graphics
www.cldgraphics.com

Rol-Vac, LP
www.rolvac.com

Sealed Air Corporation
www.sealedair.com

Sealstrip Corporation
www.sealstrip.com

Sonoco Flexible Packaging
www.sonoco.com

Southern Graphic Systems LLC
www.sgsco.com

St. Johns Packaging Ltd.
www.sjpack.com

SteriPax
www.steripax.com

Südpack Oak Creek Corporation
www.suedpack.com

SunDance
www.sundanceusa.com

SunFlex Packagers Inc.
www.sunflexpackagers.com

Taylor Prime Labels & Packaging
www.taylor.com

TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>

Technipaq, Inc.
www.technipaq.com

TekniPlex, Inc.
<https://tekni-plex.com>

Tempo Flexible Packaging
<https://tempoflexiblepackaging.com>

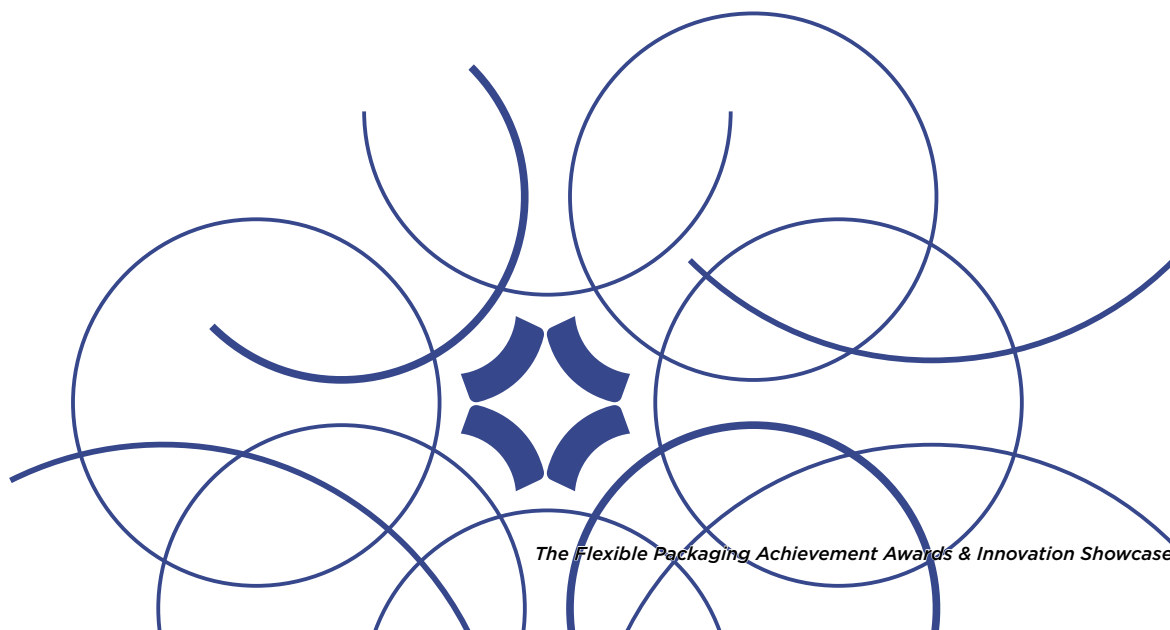
Traco Manufacturing, LLC dba Traco Packaging
www.tracopackaging.com

Verdafresh, Inc.
www.verdafresh.com

Vonco Products, LLC
www.vonco.com

Zacros America, Inc.
www.zacrosamerica.com

*FPA companies as of printing deadline



2023 FPA Associate Companies*

For a list of products and services offered by FPA companies, visit the *FPA Flexible Packaging Buyer's Guide* at www.flexpack.org.

ACS Group

www.acscorporate.com

ACTEGA

www.actega.com

ALLIEDFLEX Technologies, Inc.

<https://alliedflex.com>

Ampacet Corporation

www.ampacet.com

Avery Dennison Corporation

www.averydennison.com

B&B Packaging Technologies L.P.

www.bub-group.com

Bamberger Polymers, Inc.

www.bambergerpolymers.com

Baystar

www.baystar.com

Bobst North America Inc.

www.bobst.com

Bostik, Inc.

www.bostik.com

Charter Next Generation

www.cnginc.com

Chemours Company FC LLC, The

www.chemours.com

Chevron Phillips Chemical

www.cpchem.com

Circulus Holdings, PBLLC

www.circulus.com

Cloeren Incorporated

www.cloeren.com

Clysar, LLC

www.clysar.com

CMD Corporation

www.cmd-corp.com

Coim USA, Inc.

www.coimgroup.com

Comexi North America, Inc.

www.comexi.com

Cosmo Films Limited

www.cosmofilmsna.com

Davis-Standard, LLC

www.davis-standard.com

Dow

www.dow.com

DuPont

www.dupont.com/flexographic-systems.html

Duraco Specialty Materials

www.petfilm.com

Dürr Systems, Inc.

www.durr.com

Earthfirst® Biopolymer Films by PSI

www.earthfirstfilms.com

Elplast America

www.elplastgroup.com

Energy Sciences, Inc.

www.ebeam.com

eProductivity Software

<https://epssw.com>

ExxonMobil Chemical Company

www.exxonmobilchemical.com

Flint Group

www.flintgrp.com

Formosa Plastics Corporation, U.S.A.

www.fpcusa.com

Frain Industries

www.fraingroup.com

Fujifilm North America Corporation, Graphic Systems Division

www.fujifilmpackaging.com

Gulfpac Americas Inc.

www.gulfpac.com.sa

H.B. Fuller

www.hbfuller.com

Harper Corporation of America

www.harperimage.com

Henkel Corporation

www.henkel-northamerica.com

Hosokawa Alpine American, Inc.

www.halpine.com

HP, Inc.

<http://hp.com/go/labelsandpackaging>

In.Pack North America

<https://inpackusa.com>

INX International Ink Co.

www.inxinternational.com

ISOFlex Packaging

www.isoflexpackaging.com

Koenig & Bauer Flexotecnica

www.koenig-bauer.com

Kuraray

www.kuraray.us.com

Lako Tool & Manufacturing, Inc.

www.lakotool.com

LyondellBasell

www.lyondellbasell.com

2023 FPA Associate Companies* (Continued)

MacDermid Graphics Solutions

<http://graphics.macdermid.com>

Mamata Enterprises, Inc.

www.mamata.com

Maxcess International

www.maxcessintl.com

Mica Corporation

www.mica-corp.com

Michelman

www.michelman.com

Mid South Extrusion

www.msefilms.com

Miraclon, Home of Kodak Flexcel Solutions

www.miraclon.com

Mitsubishi Chemical America, Inc., Polyester Film Division

www.m-petfilm.com

Mitsui Chemicals

www.us.mitsuichemicals.com

Morchem, Inc.

www.morchem.com

Nobelus

www.nobelus.com

Nordmeccanica, NA

www.nordmeccanica.com

Nordson Corporation - PPS

www.nordsonpolymerprocessing.com

NOVA Chemicals, Inc.

www.novachem.com

Paper Converting Machine Company (PCMC)

www.pcmc.com

Pearl Technologies Inc.

www.pearltechinc.com

Polo Films Industria e Comercio SA

<https://polofilms.com.br>

PolyExpert Inc.

www.polyexpert.com

Polyplex USA, LLC

www.polyplex.com

Preco, LLC

www.precollc.com

Presto Products Company FRESH-LOCK® Closure BU

www.fresh-lock.com

Profol

www.profol.com

Reifenhauser Inc.

www.reifenhauser.com

RKW North America, Inc.

www.rkw-group.com

SABIC

www.sabic.com

Screen GP Americas, LLC

www.screenamericas.com

Shell Chemical LP

www.shell.us/business-customers/shell-polymers

Ship & Shore Environmental, Inc.

www.shipandshore.com

Shoplogix

www.shoplogix.com

Siegwerk

www.siegwerk.com

SKGC-Americas

<http://eng.skglobalchemical.com>

Sun Chemical Corporation

www.sunchemical.com

Sung An Machinery Company, Ltd. (SAM)

www.sam-na.com

Tape Source LLC

www.yourtapesource.com

Terphane LLC

www.terphane.com

tesa tape, inc.

www.tesa.com

Toppan USA, Inc.

www.toppan-usa.com

Toyo Ink America, LLC

www.toyoink.com

Transcendia

www.transcendia.com

UBE America Inc.

www.ube.com

UTECO North America, Inc.

www.uteco.com

Westlake Corporation

www.westlake.com

Wikoff Color Corporation

www.wikoff.com

Windmoeller & Hoelscher Corporation

www.wh.group/na

XSYS Global

<https://xsysglobal.com>

*FPA companies as of printing deadline

**Flexible
packaging
is a healthy habit.**



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Flexible Packaging
Association

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**Contact us to find out what
advertising can do for you.**

