

2024

The Flexible Packaging Achievement Awards & Innovation Showcase

WD-40 SPECIALIST® EZ-PODS POUCH FAMILY

Brook + Whittle

Highest Achievement Award

Gold Award - Expanding the Use of Flexible Packaging

Gold Award - Packaging Excellence

Gold Award - Sustainability

Gold Award - Technical Innovation



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The Flexible Packaging Achievement Awards & Innovation Showcase

The Flexible Packaging Association (FPA) has conducted the annual Flexible Packaging Achievement Awards Competition since 1956 to showcase the industry's innovation and the advances that have changed packaging. The competition is among the most respected in the industry thanks to the outstanding caliber of entries, the objective and methodical judging process, and the extensive media coverage of the competition winners. The competition's focus on new technologies, processes, printing techniques, and sustainability of flexible packaging places the Achievement Awards Competition in a class by itself.

FPA is pleased to present the *2024 Flexible Packaging Achievement Awards & Innovation Showcase*, which features flexible packaging solutions that meet expectations and needs through advancements in materials, graphics, structure, new uses, extended shelf life, and sustainability.

The "Achievement Awards" section of the showcase highlights the 22 winning entries, arranged by award level: Highest Achievement, Gold, and Silver. The entry categories include expanding the use of flexible packaging, packaging excellence, printing, shelf impact, sustainability, and technical innovation.

The "Innovation Showcase" section includes the competition entries, which are presented in alphabetical order by package name. For this year's competition, FPA received a historic number of entries—106 package entries were submitted for the competition, with a total of 332 entries (some packages were entered into multiple categories).

FPA congratulates the winners and thanks all the companies that participated in the 68th Annual Flexible Packaging Achievement Awards Competition. Special thanks are given to the 2024 competition judging panel: Danny Beard, president, Packaging Specialists; Chelsey Quick, vice president of client success, Industry Intelligence Inc.; and Dr. Bruce Welt, professor of packaging engineering, University of Florida.

Comprehensive lists of FPA converter and associate companies are also included.

HIGHEST ACHIEVEMENT AWARD

The Highest Achievement Award is evaluated by the judges as possessing overall packaging excellence, significant attributes in all award categories and contributing most to the advancement of the industry.



WD-40 SPECIALIST® EZ-PODS POUCH FAMILY

Highest Achievement Award

Gold Award - Expanding the Use of Flexible Packaging

Gold Award - Packaging Excellence

Gold Award - Sustainability

Gold Award - Technical Innovation

Manufacturer: Brook + Whittle

Website: <https://brookandwhittle.com>

End User/Customer: WD-40 Company

Plant: Northbrook, IL

Designer/Design Firm: Jam Your Brand

Key Suppliers: Information not available

Description: A household name in the chemical industry since 1953, WD-40 Company products are well known for their iconic aerosol packaging. In 2023, the company broke from that tradition by launching WD-40 Specialist® EZ-Pods, a degreasing product in a pod format—in sustainable flexible packaging. Without sacrificing performance, cost, or aesthetics, WD-40 settled on two recyclable flexible packaging formats: a stand-up pouch with a child-resistant closure and a sample-size three-sided sealed pouch. Both options are recyclable through store drop-off collection services.

GOLD AWARDS



CERTIFIED-CIRCULAR CONTENT PET FOOD PACKAGE

Gold Award - Sustainability

Manufacturers: Berry Global, Peel Plastic Products Ltd., and Hill's Pet Nutrition

Websites: www.berryglobal.com, www.peelplastics.com, and www.hillspet.com

End User/Customer: Hill's Pet Nutrition (a subsidiary of Colgate-Palmolive)

Plant: Orillia, Ontario, Canada

Designer/Design Firm: Information not available

Key Suppliers: Berry Global, Peel Plastic Products Ltd., and ExxonMobil

Description: Peel Plastic and Berry Global launched a new pet food flexible packaging portfolio that contains ISCC (International Sustainability and Carbon Certificate) PLUS certified-circular plastics for Hill's Pet Nutrition by leveraging ExxonMobil's Exxtend™ technology for advanced recycling. This new product offering demonstrates Hill's commitment to sustainability and showcases Peel Plastic's and Berry Global's manufacturing expertise to deliver flexible packaging solutions using certified-circular materials.



DUAL FUNCTION FROZEN YOGURT PACKAGE

Gold Award - Technical Innovation

Silver Award - Expanding the Use of Flexible Packaging

Silver Award - Packaging Excellence

Manufacturer: Amcor Flexibles

Website: www.amcor.com/afna

End User/Customer: Danone

Plant: Londrina, Paraná, Brazil

Designer/Design Firm: Information not available

Key Supplier: Gualapack

Description: This Danoninho ice pop launched in Brazil with Danone and Gualapack is the first yogurt pouch that can be converted into an ice pop for kids. The top of the pouch has a spout that is used to drink the yogurt. However, if placed in the freezer for a few hours, the contents of the pouch become an ice cream that can be consumed from the bottom of the pouch, thanks to the two notches and the laser cut, allowing the consumer to open the pouch and eat it like an ice pop.



GULF COAST SAWYER® FITMENT POUCH

Gold Award – Expanding the Use of Flexible Packaging

Manufacturer: PPC Flex

Website: <https://ppcflex.com>

End User/Customer: Sawyer®

Plant: Pewaukee, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The Gulf Coast Sawyer® Fitment Pouch stands as a remarkable innovation in the realm of pouches. It offers versatile filling options, allowing users to fill it from natural water sources like lakes, streams, or rivers, as well as under a faucet. This pouch can be directly attached to a Sawyer MINI, Micro, Dual, or Squeeze Water filter, enabling both direct drinking and filtering into containers. It proves invaluable in situations where potable water is scarce or unavailable, making it an ideal choice for various outdoor activities, including hiking, backpacking, camping, travel, and emergency preparedness.



HORAYRA CAT FOOD, 14KG

Gold Award – Printing

Silver Award – Shelf Impact

Silver Award – Technical Innovation

Manufacturer: Emirates Printing Press, L.L.C.

Website: www.eppdubai.com

End User/Customer: Delicious Food Factory

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: A combination of PET/MET PET/special film/high-dart PE layers is used for the lamination of this pouch to improve the dart impact, sustain drop tests, and improve bursting strength during transport and handling of the 14 kg package. To print this job, Emirates Printing Press used three sets of cylinders and printed it three times—printing the front, back, and gussets of the pouch separately due to its large size. The quad-seal pouch has a zipper for easy multiple-opening. This packaging is easily recognizable as cat food, with elegant and eye-catching contrast colors and a matte effect that gives this huge pouch a vibrant look on the shelf.

GOLD AWARDS



HUNTER'S® GOURMET SMOKY TANDOORI, 125G

Gold Award – Shelf Impact

Manufacturer: Emirates Printing Press, L.L.C.

Website: www.eppdubai.com

End User/Customer: Hunter Foods®

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The combination of matte film, dense black and opulent metallic gold, and attractive product images are the key elements that make this package design stand out on the shelf. The pouch is vibrant, colorful, and attractive, and conveys the product's flavor to the end consumer. The overall print and the background black color make the package attractive and create a better shelf appearance.



McCoy™ DUNNAGE FREE IBC LINERS FOR BULK LIQUID ASEPTIC PRODUCTS

Gold Award – Sustainability

Silver Award – Expanding the Use of Flexible Packaging

Silver Award – Technical Innovation

Manufacturer: Amcor Flexibles

Website: www.amcor.com/afna

End User/Customer: Bulk liquid aseptic producers

Plant: Oshkosh, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The McCoy™ dunnage free IBC liner protects up to 330 gallons of aseptic food products such as diced tomatoes through the supply chain via abusive intermodal transport. This industry-changing solution is one of the many hardworking industrial flexible packages that never sees a retail shelf. The stronger, lighter IBC virtually eliminates the need for layers of protective dunnage at the top and bottom of containers, which significantly reduces packaging waste and cost, streamlines processing, and improves sustainability. Benefits include 40% system cost savings over conventional liners and a 25% reduction in carbon footprint.



PERFECT BALANCE DOG FOOD

Gold Award – Shelf Impact

Manufacturer: TC Transcontinental Packaging

Website: <https://tctranscontinental.com/en-us/packaging>

End User/Customer: Muenster Pet Foods

Plant: Tomah, WI

Designer/Design Firm: TC Transcontinental Packaging

Key Suppliers: Information not available

Description: To support the customer's need to export this product, these bags were developed to reduce any risk of pinholes or unsealing during transport. This was achieved through the use of metallized PET and clear sealant film that provides a larger sealing window as well as an optimized structure that provides a superior level of support for shipping and handling. Perforations in the bag facilitate air excavation for optimal palletization.



ROADRESCUE® ASPHALT REPAIR, 50 LBS.

Gold Award – Expanding the Use of Flexible Packaging

Manufacturer: Polymerall Flexible Packaging

Website: <https://polymerall.com>

End User/Customer: Blades Group

Plant: Tepanco de López, Puebla, Mexico

Designer/Design Firm: Blades Group

Key Suppliers: BOBST (flexographic printing press), Esko (DTP setup), Flint Group (inks), MacDermid Graphics Solutions (flat-top dot plates), Polymerall Flexible Packaging (package converter), and Totani Corporation (pouch machine)

Description: Polymerall introduced a groundbreaking two-sided seal pouch, setting new standards in packaging. This innovation features a striking 10-color print job produced on a cutting-edge BOBST 20SEVEN flexographic printing press, ensuring exceptional printing quality for a captivating presence on retail shelves. Designed to hold 50 pounds of asphalt mixture for pavement repair, it tackles the challenge of UV exposure with a UV-resistant substrate, preserving print vibrancy in sunlight. Moreover, the pouch incorporates gas exchange vents and facilitates secure palletization, making it a practical and visually appealing choice for packaging needs.

GOLD AWARDS



SHEHRAZADE BASMATI RICE BLUE POUCH, 5KG

Gold Award - Packaging Excellence

Gold Award - Printing

Gold Award - Shelf Impact

Gold Award - Technical Innovation

Manufacturer: Emirates Printing Press, L.L.C.

Website: www.eppdubai.com

End User/Customer: Foodco National Foodstuff PJSC

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The pouch's previous version was created with tailor-made window metallized film, which is costly and limited in availability. To replace the window, Emirates Printing Press used a registered metallized PET lamination printed with reverse print and surface matte. The Shehrazade pouch is printed with an inline-registered matte coating, which creates an eye-catching look on the shelf. High-dart PE is used to meet the dart impact of the laminate, sustain drop tests, and improve bursting strength during transport and handling. The D punch helps consumers to carry the bag easily.



VOYAGER™ DOG FOOD CO. CLEAN & COMPLETE WHOLESOME RECIPE

Gold Award - Printing

Gold Award - Shelf Impact

Manufacturer: TC Transcontinental Packaging

Website: <https://tctranscontinental.com/en-us/packaging>

End User/Customer: Voyager™ Dog Food Co.

Plant: Tomah, WI

Designer/Design Firm: TC Transcontinental Packaging

Key Suppliers: Information not available

Description: The Voyager™ Dog Food Co. package establishes the value and philosophy of the brand, clearly communicating its mission and the product's healthy attributes. This unique package design truly stands out on the shelf, with artwork-like printing attractive enough to hang on a wall. Voyager takes advantage of each of the panels of the flat bottom pouch by displaying simple and clean branding to clearly convey the Clean & Complete Wholesome Recipe for dogs.

Let's **UNITE** for **FLEXIBLES**



Unite for Flexibles and Make Your Voice Be Heard!

Representing one of the fastest growing segments in packaging, the Flexible Packaging Association is the leading voice for industry advocacy, education, and networking. Offering unparalleled support to members of the flexible packaging industry including converters, suppliers, academics, and more, we encourage you to become an essential part of the movement.

Through focused programs and services, FPA's mission is to amplify the voices of our members to build real growth for our members through effective advocacy, unique educational offerings, and outstanding networking opportunities.



CRITICAL ADVOCACY

Critical industry advocacy is backed by a strategic, proactive approach to making our voices heard at State Houses and on Capitol Hill.



ESSENTIAL NETWORKING

Essential networking opportunities, including FPA's Annual Meeting, FlexForward® Fall Conference, and more.



INDUSTRY INSIGHTS

Invaluable insights and research on the industry's most important initiatives that help to bolster your business and the greater flexible packaging community.

JOIN US

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To learn more about what an FPA membership can do for you, contact Emily Patten, Director of Membership and Meetings at epatton@flexpack.org.

The Flexible Packaging Association is the U.S. association of the manufacturers of flexible packaging; and material or equipment suppliers to the industry. Flexible packaging is produced from paper, plastic, film, aluminum foil, or any combination of those materials, and includes bags, pouches, labels, liners, wraps, rollstock, and other flexible products.



SILVER AWARDS



AMCOR HEALTHCARE™ AMSKY™ RECYCLE READY BLISTER PACKAGING SYSTEM

Silver Award – Sustainability

Manufacturer: Amcor Flexibles

Website: www.amcor.com/afna

End User/Customer: Various

Plant: New London, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: Amcor's AmSky™ recycle ready pharmaceutical blister package offers a sustainable alternative to a 50-year-old packaging technology that is one of the least sustainable consumer packages. Current blister packages use PVC, defined by the U.S. Plastics Pact and other sustainability-oriented organizations as a “problematic and unnecessary material.” Current packages also have a thick layer of aluminum foil welded to the PVC, exasperating any opportunity for recycling. AmSky™ is formulated using HDPE, one of the most recycled plastics in the world, and is designed to drop into existing blister packaging applications. It has APR Critical Guidance recognition.



EARTH TO MALIBU SACHET

Silver Award – Shelf Impact

Manufacturer: Nosco

Website: www.nosco.com

End User/Customer: Earth To Malibu

Plant: Pleasant Prairie, WI

Designer/Design Firm: Information not available

Key Suppliers: ACW (film supplier), Nobelus (laminator supplier), HP Indigo ElectroInk (ink supplier), HP Indigo 20000 Digital Press (printing press), and Karlville Pack Ready Laminator (laminator)

Description: Earth To Malibu's founders recently partnered with Nosco to craft sample-size sachets for their premium skincare line, driven by their personal battle with melanoma and a deep commitment to eco-conscious sun protection. With the aid of Nosco's “Design It For Me” service, Earth To Malibu designed pouches that seamlessly aligned with its brand's primary packaging components, featuring a premium soft touch laminate for an opulent look and feel.



HUNTER'S® GOURMET FOIE GRAS, 125G

Silver Award – Printing

Manufacturer: Emirates Printing Press, L.L.C.

Website: www.eppdubai.com

End User/Customer: Hunter® Foods

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The excellent background green color and the overall design give this package an improved look and shelf appearance. The first thing consumers remember about a brand is its color. The print on matte OPP with a green background and multiple colors gives the package a very rich look, and the shelf appearance influences the consumers to buy the product. The structure of the package is 20 matte OPP + 12 metallized PET + 60 LDPE-TR and maintains the required barrier for the chips.



KITKAT® MINI MOMENTS

Silver Award – Shelf Impact

Manufacturer: Emirates Printing Press, L.L.C.

Website: www.eppdubai.com

End User/Customer: Nestlé

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The registered matte coating improves the shelf appearance of this package. The product images are glossy, and the package background has a matte coating. The matte background and the shine of the product image give the package a superior look on the shelf.

SILVER AWARDS



KOOCHIKOO® LOVELY YELLOW LEMON, LOLLY POP RAINBOW, AND COOL MINT TREAT, 60G

Silver Award – Printing

Manufacturer: Paharpur 3P

Website: www.paharpur3p.com

End User/Customer: Glamy Candy Private Limited

Plant: Sahibabad, Uttar Pradesh, India

Designer/Design Firm: Glamy Candy Private Limited and Paharpur 3P

Key Suppliers: Ester Industries Ltd., Henkel Adhesives Technologies India, and Sakata Inx (India) Private Limited

Description: This new package designed for Koochikoo® is a first in this category of candy packaging. It is uniquely designed for a premium look. The best part of the pouch is the brilliance in printing. The combination of the gloss and matte effect gives an abstract look to highlight certain areas of the package. The pouch is well printed with eight colors by the rotogravure process. The pouch has an attractive traditional look. The design is done in such a way that it gives a simple yet rich matte corrugated sheet-like look, even though it's a plastic laminate. The stand-up pouch feature helps in better utilization of space in the market shelf display.



LIQUID I.V.® HYDRATION MULTIPLIER® MOCKTAIL EDITION

Silver Award – Shelf Impact

Manufacturer: PPC Flex

Website: <https://ppcflex.com>

End User/Customer: Liquid I.V.®

Plant: Payson, UT

Designer/Design Firm: Information not available

Key Suppliers: Charter Next Generation; E.C. Shaw Company; INX International Ink Co.; Miraclon, Home of Kodak Flexcel Solutions; PPC Flex; and Reynolds Presto Products

Description: Liquid I.V.® Hydration Multiplier® Mocktail Edition is a unique product that is sustainability conscious. Liquid I.V. designed the package to draw consumers' attention to its flavor. To produce this pouch, PPC Flex used the latest Miraclon NX water plates to create this print, printed and laminated on recyclable film provided by Charter Next Generation. A Reynolds Presto Products recyclable zipper with a laser score allows for an easier tear.



OMEGA-3 DELUXE MIX RECYCLABLE BAG, 26 OZ.

Silver Award – Technical Innovation

Manufacturer: Emirates Printing Press, L.L.C.

Website: www.eppdubai.com

End User/Customer: CIBO VITA Inc. USA

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The MDO PE and the PE combination allows the recycling of these pouches without any hassle. The matte coating and reverse printing combination give an extraordinary look to the pouch. Printing on 25mic MDO PE with high speed is very challenging. Emirates Printing Press' high-end equipped presses give excellent results on printability and high-accuracy registration. The color combination and the matte effects make the pouch the center of attraction on the shelf. Before printing, applying the barrier coating on the MDO PE 0.5 to 0.7 GSM barrier coating gives the barrier of WVTR 3.5 gm/m²/day and OTR 90cc/m²/day. The high barrier keeps the filled product fresh for a maximum of 12-18 months.



PREMIUM TURKISH COFFEE MOOD, DARK ROAST, 250G

Silver Award – Printing

Manufacturer: Emirates Printing Press, L.L.C.

Website: www.eppdubai.com

End User/Customer: Atyab Al-Karam International Company Limited

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: With the help of high-end reproduction systems, the fabulous print quality on the laminate was achieved with registered matte for the background and a shiny product image. The shiny and matte combination makes the product more visible on the shelf. Aluminum foil provides a high barrier and helps to keep the product fresh and preserve aroma.

SILVER AWARDS



STREAMTWO® POUCH RECYCLE READY ALL HDPE PACKAGING

Silver Award – Technical Innovation

Manufacturer: PAXXUS, Inc.

Website: <https://paxxus.com>

End User/Customer: Information not available

Plant: Addison, IL

Designer/Design Firm: Information not available

Key Supplier: DuPont Tyvek®

Description: The StreamTwo® recycle ready pouch introduces a packaging solution that allows medical device manufacturers to meet their sustainability objectives without sacrificing package performance and user experience. Uncoated Tyvek® is paired with HDPE film coextruded with PAXXUS' proprietary Allegro® T sealant, resulting in an all-HDPE structure that is ready to be recycled entirely in the #2 HDPE recycle stream. With its broad sealing window, bright white seal indicator, and mono-material construction, the StreamTwo pouch provides significant performance and sustainability advantages from production to end use.



TYSON FOODS FOAM TRAY REPLACEMENT WITH FORMING/ NONFORMING FILM FROM AMCOR

Silver Award – Sustainability

Manufacturer: Amcor Flexibles

Website: www.amcor.com/afna

End User/Customer: Tyson Foods, Inc.

Plant: Oshkosh, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: Tyson and Amcor launched a new forming/nonforming solution for EPS tray replacement used in fresh poultry. This important product launch replaces the traditional foamed polystyrene tray that has been a mainstay in the fresh meat industry for decades. With EPS being increasingly restricted in some states and municipalities, an alternative was needed, and a flexible forming/nonforming vacuum package offers sustainability benefits compared to rigid package alternatives. These sustainability benefits show the innovation possible with flexible packaging and are part of the long-term trend of rigid to flexible conversion.



US WAFFLE™ JUS-ROL™ POFFITZ CLUB PACK WITH SEALSTRIP'S SEALACROSS® RESEAL

Silver Award - Expanding the Use of Flexible Packaging

Silver Award - Packaging Excellence

Manufacturer: Sealstrip Corporation

Website: <https://sealstrip.com>

End User/Customer: US Waffle Company

Plant: Gilbertsville, PA

Designer/Design Firm: Matrix Four Ltd.

Key Supplier: Atlantic Packaging

Description: US Waffle™ Jus-Rol™ Poffitz Club Pack with Sealstrip's SealAcross® Reseal delivers customer satisfaction, food waste reduction, and brand impact. Frozen food packaging is challenged by freshness preservation, lack of convenience, and differentiation. The decision to enhance the Poffitz packaging for Sam's Club with gussets and an easy-open, tamper-evident, reseal feature provides an impressive entrance into the market for a product new to the US. Poffitz is the first to feature SealAcross, including patented TamperTear® technology.

FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2024 competition entries.
For more information about these packages, visit www.flexpack.org.



**Adagio Year of the Rabbit
Tea Pouch**
Nosco
www.nosco.com



**Al Ain® PLUS Zinc Water Bottle
Label, 500 mL**
Emirates Printing Press, L.L.C.
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**Al Khair Chai Karak Tea
with Cardamom, 20g**
Emirates Printing Press, L.L.C.
www.eppdubai.com



**Al Khair Turkish Coffee
Cardamom Dark Roast, 450g**
Emirates Printing Press, L.L.C.
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**Amcor PP Revolution™ Recycle Ready
Dip Cups with EZ Peel® Lidding**
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**AmFiber™ High-Barrier Performance
Paper for Flow Wraps from
Amcor Flexibles North America**
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**AmPrima™ PE Plus Recycle Ready
Flow Wrap for Chunk Cheese**
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**Apex Protein Snacks
Meat Bites Pouch**
Nosco
www.nosco.com



**Applegate Organics® & Applegate
Naturals® Hot Dogs in Amcor
Packaging with 25% Recycled Content**
Amcor Flexibles
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B.Life Gaia
Sacma S.p.A.
<https://sacmaspa.it>



Baja Dried Mango 4-ply with Laser Scoring, 200g
Emirates Printing Press, L.L.C.
www.eppdubai.com



Baja Plain Turkish Coffee, 450g
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www.eppdubai.com



Beam™ CBD + Night-Time Powder
Inland Packaging
www.inlandpackaging.com



Boise Paper® ProActive Recyclable® RP-1000 Ream Wrap
ProAmpac
www.proampac.com



BOON Nutrition Omyum Pouch
Nosco
www.nosco.com



BrightFarms® Leafy Greens Lidding
Sonoco Flexible Packaging
www.sonoco.com



Choco Yums™
Accredo Packaging Inc.
www.accredopackaging.com



Compostable Package with Laser Die-Cut Window for Volpi Foods
C-P Flexible Packaging
www.cpflexpack.com

FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2024 competition entries.
For more information about these packages, visit www.flexpack.org.



**Craize® Coconut Toasted
Snack Crackers, 4 oz.**
Polymerall Flexible Packaging
<https://polymerall.com>



Crazy Mountain Kitchen Pouch
Nosco
www.nosco.com



**Daawat® Biryani
Basmati Rice, 30kg**
Paharpur 3P
www.paharpur3p.com



DeHaat® Honest Farms™
Paharpur 3P
www.paharpur3p.com



Dog Delights™ Beef Tendersticks™
Tempo Flexible Packaging
<https://tempoflexiblepackaging.com>



**F-AFR-M Alu-Alu Replacement
Metallized Polyester Film**
Flex Films (USA) Inc.
www.flexfilm.com



**F-POX Excellent Oxygen and
Moisture Barrier Transparent
BOPET Film**
Flex Films (USA) Inc.
www.flexfilm.com



**F-PSX High Barrier Alox
Polyester Film**
Flex Films (USA) Inc.
www.flexfilm.com



Freeze Nums™
PPC Flex
<https://ppcflex.com>



Herbionik® Grass Seed

TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



HERSHEY'S Plant Based Bars

American Packaging Corporation
<https://americanpackaging.com>



Hunter's® Gourmet White Truffle Hand Cooked Potato Chips, 25g

Emirates Printing Press, L.L.C.
www.eppdubai.com



Impact® Coarse Sea Salt

Accredo Packaging Inc.
www.accredopackaging.com



Kirkland Signature Extra Fancy Salted Mixed Nuts Stand-up Recloseable Pouch

PPC Flex
<https://ppcflex.com>



Kirkland Signature Fancy Whole Cashews Stand-up Recloseable Pouch

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<https://ppcflex.com>



KitKat® Mini Moments Lotus Biscoff

Emirates Printing Press, L.L.C.
www.eppdubai.com



Kleenex® Liquid Soap

100% PE, 450 mL
 Printpack
www.printpack.com



Knorr® Cream of Chicken Soup, 60g

Emirates Printing Press, L.L.C.
www.eppdubai.com

FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2024 competition entries.
For more information about these packages, visit www.flexpack.org.



Koeze® Gourmet Snacks Pouch
Nosco
www.nosco.com



La Huerta Great Value™ Broccoli
100% PE, 12 oz.
Printpack
www.printpack.com



Liquid I.V.® Sugar Free
Hydration Multiplier® Lemon Lime
PPC Flex
<https://ppcflex.com>



Marks and Spencer Select Farms
Organic Range
ProAmpac
www.proampac.com



Marquez Brothers El Mexicano®
Saborico® Yogurt Drink
ProMach – CL&D Graphics
www.cldgraphics.com



Mars Snickers™ Caramel Peanut
Nougat Chocolate Coffee, 10 oz.
Emirates Printing Press, L.L.C.
www.eppdubai.com



Mars Twix™ Milk Chocolate
Caramel Cookie Coffee, 10 oz.
Emirates Printing Press, L.L.C.
www.eppdubai.com



Member's Mark™ Cranberry and
Pecan Stand-up Recloseable Pouch
PPC Flex
<https://ppcflex.com>



Member's Mark™ Southwest
Salad Kit, 12 oz.
Printpack
www.printpack.com



**Monster Energy® Call of Duty®
Shrink Film**
TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



Nature Gnaws®
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www.inlandpackaging.com



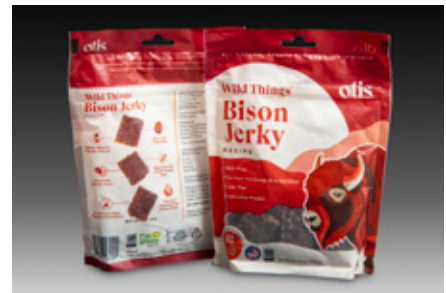
Nestlé Purina® Pro Plan
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www.proampac.com



Ocean Mist® Farms Season & Steam
Fresh Brussel Sprouts in Stand-up
Pouch from Amcor
Amcor Flexibles
www.amcor.com/afna



Orchard Valley Harvest™
Stand-up Pouch
Sonoco Flexible Packaging
www.sonoco.com



O.T.I.S. Bison Jerky
Accredo Packaging Inc.
www.accredopackaging.com



O.T.I.S. Elk Jerky
Accredo Packaging Inc.
www.accredopackaging.com



P&G Always® Ultra Thin 46/50 Pads
TC Transcontinental Packaging
<https://tctranscontinental.com/en-us/packaging>



Paul Mitchell® Awapuhi Shampoo™
Glenroy, Inc.
www.glenroy.com

FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2024 competition entries.
For more information about these packages, visit www.flexpack.org.



**Pennington™ Epsom Salt
Plant Nutrient**
Accredo Packaging Inc.
www.accredopackaging.com



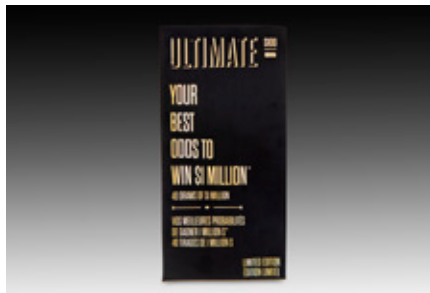
Pirate's Booty® Crunch Attack
C-P Flexible Packaging
www.cpflexpack.com



**Pirate's Booty® Smart Puffs
Cosmic White Cheddar**
C-P Flexible Packaging
www.cpflexpack.com



Planters® Cashews
ProAmpac
www.proampac.com



Pollard Banknote Lottery Ticket
TC Transcontinental Packaging
<https://tctranscontinental.com/en-ca/packaging>



Portfolio of Duro® Bags and Sacks
Certified as Compostable by the
Biodegradable Products Institute
Duro® Bag, a Novolex Brand
<https://novolex.com>



PPC Quad Seal with 25% PCR
PPC Flex
<https://ppcflex.com>



**Punjabi Mix Stand-up Pouch
with Zipper, 200g**
Emirates Printing Press, L.L.C.
www.eppdubai.com



Pure Cane Sugar
Accredo Packaging Inc.
www.accredopackaging.com



**Recyclable Probiotic Yoggies
Mixed Berry Pouch**
Emirates Printing Press, L.L.C.
www.eppdubai.com



**Splenda® Box Pouch
ProAmpac**
www.proampac.com



Starbucks® White Mocha, 24g
Emirates Printing Press, L.L.C.
www.eppdubai.com



**Stella & Chewy's® Flexible
Packaging Portfolio**
American Packaging Corporation
<https://americanpackaging.com>



**Stonyfield® YoBaby® Yogurt in the
CHEERCircle™ Recycle-Ready
Spouted Pouch Using AmPrima™
PE Plus Film and the Vizi™ Cap**
Amcort Flexibles
www.amcor.com/afna



**Store Drop-off Recyclable
Pet Food Package**
Berry Global & Mondi Group
www.berryglobal.com &
www.mondigroup.com



**Stuffed Puffs® S'Mores
Stand-up Pouch**
American Packaging Corporation
<https://americanpackaging.com>



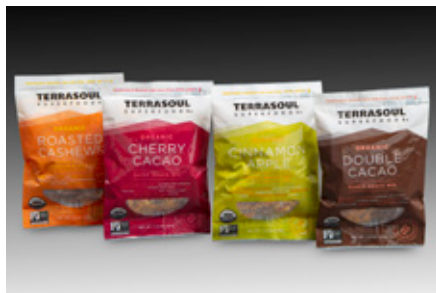
Tea Tree Special Conditioner®
Glenroy, Inc.
www.glenroy.com



Tender Chicken Breast (VFC)
Emirates Printing Press, L.L.C.
www.eppdubai.com

FLEXIBLE PACKAGING INNOVATION SHOWCASE

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Terrasoul Superfoods®
PPC Flex
<https://ppcflex.com>



Total Life Changes® IASO Tea Sachet
Nosco
www.nosco.com



Turbinado Sugar
Accredo Packaging Inc.
www.accredopackaging.com



Tyson Foods' Jimmy Dean® Egg Bites and Frittatas Packaged in Amcor's AmPrima™ Recycle Ready Forming/Nonforming Flexible Film
Amcor Flexibles
www.amcor.com/afna



Ultra Clear High Barrier Mono-material rPE Protein Powder SURP
Bryce Corporation
<https://brycecorp.com>



Ultra Facial Cream/Ultra Facial Oil-Free Moisturizer Refill
Glenroy, Inc.
www.glenroy.com



Vivix® Gummy Refill
Glenroy, Inc.
www.glenroy.com



Voortman® Bakery Zero Sugar Cookies Resealable Package
C-P Flexible Packaging
www.cpflexpack.com



Wallowa Valley Cleaning Products Pouch
Nosco
www.nosco.com



Wyld™ CBD Elderberry Gummies
PPC Flex
<https://ppcflex.com>



Xflow™ Rollstock Film - Green Beans
PPC Flex
<https://ppcflex.com>



Xgo™ Rollstock Film - Passion Fruit
PPC Flex
<https://ppcflex.com>

2024 FPA Converter Companies*

For a list of products and services offered by FPA companies, visit the *FPA Flexible Packaging Buyer's Guide*, www.flexpack.org.

Accredo Packaging Inc.

www.accredopackaging.com

Admiral Packaging, Inc.

<https://admiralpkg.com>

Advanced Web Technologies – Illinois, Inc.

<https://awtlabelpack.com>

AeroFlexx

<https://aeroflexx.com>

Amtor Flexibles

www.amcor.com/afna

American Packaging Corporation

<https://americanpackaging.com>

AMGRAPH Packaging, Inc.

www.amgraph.com

Beacon Converters, Inc.

<https://beaconconverters.com>

Belmark inc

www.belmark.com

Berry Global

www.berryglobal.com

Brook + Whittle

<https://brookandwhittle.com>

Bryce Corporation

www.brycecorp.com

Catty Corporation

www.cattycorp.com

Celplast Metallized Products Limited

www.celplast.com

Constantia Flexibles

www.cflex.com

Cosmo Films Limited

www.cosmofilms.com

C-P Flexible Packaging

www.cpflexpack.com

DazPak Flexible Packaging

www.dazpak.com

Emerald Packaging, Inc.

www.empack.com

Emirates Printing Press, L.L.C.

www.eppdubai.com

Flex Films (USA) Inc.

www.flexfilm.com

Flexcon Company, Inc.

www.flexcon.com

Fres-co System USA, Inc.

www.fresco.com

Garlock Flexibles

www.garlockflexibles.com

Glenroy, Inc.

www.glenroy.com

Gualapack US Corp.

www.gualapackgroup.com

Hart Flex Pack

www.hartind.com

Hazen Paper Company

www.hazen.com

Hotpack Packaging Industries LLC

www.hotpackglobal.com

INDEVCO Packaging Solutions

<https://indevcoplastics.com>

Inland Packaging

www.inlandpackaging.com

Integrated Plastics Packaging

www.ipp.ae

Inteplast Group

www.inteplast.com

Intertape Polymer Corp. d/b/a Intertape Polymer Group

www.itape.com

Jet Packaging Group, LLC

www.jetpackaginggroup.com

Kendall Packaging Corporation

<https://kendallpkg.com>

Louisiana Plastic Industries

<https://lpi.laplastic.com>

MAR-CO Packaging

www.mar-coharbargroup.com

Max Katz Bag Company, Inc.

www.maxkatzbag.com

Mondi

www.mondigroup.com

Morris Packaging

www.morrispkg.com

Nosco

www.nosco.com

Novolex

www.novolex.com

Package Printing Co. Inc.

www.pkgprinting.com

Paharpur 3P

www.paharpur3p.com

PAXXUS, Inc.

<https://paxxus.com>

Películas Plásticas S.A. de C.V.

www.pepsa.us

Phenix

<https://phenixlabel.com>

Poly Print, Inc.

www.polyprint.com

Polykar

www.polykar.com

Polymerall Flexible Packaging

<https://polymerall.com>

PPC Flex

<https://ppcflex.com>

Pregis

www.pregis.com

2024 FPA Converter Companies* (Continued)

Prime Packaging, LLC

www.primepkg.com

Printpack

www.printpack.com

ProAmpac

www.proampac.com

**Productos Alimenticios Bocadeli
S.A. de C.V.**

www.bocadeli.com

Profile Films

<https://profilefilms.com>

ProMach - CL&D Graphics

www.cldgraphics.com

Roll-Vac, LP

www.rollvac.com

Sealstrip Corporation

<https://sealstrip.com>

SEE® (Sealed Air Corporation)

www.sealedair.com

Sonoco Flexible Packaging

www.sonoco.com

Southern Graphic Systems LLC

www.sgsco.com

St. Johns Packaging Ltd.

www.sjpack.com

SteriPax

www.steripax.com

Südpack Oak Creek Corporation

www.suedpack.com

SunDance

<https://sundanceusa.com>

SunFlex Packagers Inc.

<https://sunflexpackagers.com>

Taylor Prime Labels & Packaging

www.taylor.com

TC Transcontinental Packaging

<https://tctranscontinental.com/en-us/packaging>

Technipaq, Inc.

www.technipaq.com

TekniPlex, Inc.

<https://tekni-plex.com>

Tempo Flexible Packaging

<https://tempoflexiblepackaging.com>

**Traco Manufacturing, LLC d/b/a
Traco Packaging**

<https://tracopackaging.com>

Verdafresh, Inc.

<https://verdafresh.com>

Vonco Products, LLC

www.vonco.com

Winpak Ltd.

www.winpak.com

Zacros America, Inc.

www.zacrosamerica.com

*FPA companies as of printing deadline

2024 FPA Associate Companies*

For a list of products and services offered by FPA companies, visit the *FPA Flexible Packaging Buyer's Guide*, www.flexpack.org.

AccuTec

www.accuteccompany.com

ACS Group

www.acscorporate.com

ACTEGA

www.actega.com

ALLIEDFLEX Technologies, Inc.

<https://alliedflex.com>

Ampacet Corporation

www.ampacet.com

B&B Packaging Technologies L.P.

www.bub-group.com

Bamberger Polymers, Inc.

<https://bambergerpolymers.com>

Baystar

www.baystar.com

Bobst North America Inc.

www.bobst.com

Bostik, Inc.

www.bostik.com

Charter Next Generation

<https://cnginc.com>

Chemours Company FC LLC, The

www.chemours.com

Chevron Phillips Chemical

www.cpchem.com

Circulus Holdings, PBLLC

<https://circulus.com>

Cloeren Incorporated

<https://cloeren.com>

Clysar, LLC

www.clysar.com

CMD Corporation

www.cmd-corp.com

Coim USA, Inc.

www.coimgroup.com

Comexi North America, Inc.

<https://comexi.com>

Davis-Standard, LLC

www.davis-standard.com

Dow

www.dow.com

DuPont

www.dupont.com/flexographic-systems.html

Duraco Specialty Materials

www.petfilm.com

Dürr Systems, Inc.

www.durr.com/en

Energy Sciences, Inc.

www.ebeam.com

eProductivity Software

<https://epssw.com>

ExxonMobil Product Solutions

<https://corporate.exxonmobil.com/what-we-do/materials-for-modern-living>

FILMtech Inc.

<https://filmtechinc.com>

Flint Group

www.flintgrp.com

Fujifilm North America Corporation, Graphic Communication Division

<https://print-us.fujifilm.com>

Gulfpac Americas Inc.

www.gulfpac.com.sa

H.B. Fuller

www.hbfuller.com

Harper Corporation of America

www.harpercorporation.com

Henkel Corporation

www.henkel-northamerica.com

Hosokawa Alpine American, Inc.

www.halpine.com

HP, Inc.

www.hp.com/go/abelsandpackaging

Hudson-Sharp

www.pcmc.com/our-products/product-groups/hudson-sharp-bag-converting

In.Pack Machinery North America

www.inpackusa.com

INX International Ink Co.

www.inxinternational.com

ISOFlex Packaging

www.isoflexpackaging.com

Karlville North America

www.karlville.com

Koenig & Bauer Flexotecnica

www.koenig-bauer.com

Kuraray

www.kuraray.us.com

LyondellBasell

www.lyondellbasell.com

MacDermid Graphics Solutions

<https://graphics.macdermid.com>

Mamata Enterprises, Inc.

<https://mamata.com>

Maxcess International

www.maxcessintl.com

Mica Corporation

<https://mica-corp.com>

Michelman

www.michelman.com

Mid South Extrusion

www.msefilms.com

Miraclon, Home of Kodak Flexcel Solutions

www.miraclon.com

Mitsubishi Chemical America, Inc., Polyester Film Division

www.m-petfilm.com

2024 FPA Associate Companies* (Continued)

Mitsui Chemicals

<https://us.mitsuichemicals.com>

Morchem, Inc.

www.morchem.com

Nobelus

www.nobelus.com

Nordmeccanica, NA

www.nordmeccanica.com

Nordson Corporation – PPS

www.nordsonpolymerprocessing.com

NOVA Chemicals, Inc.

www.novachem.com

OMET Americas Inc.

<https://printing.omet.com/en/americas>

Paper Converting Machine Company (PCMC)

www.pcmc.com

Pearl Technologies Inc.

www.pearltechinc.com

Plastilene Inc.

www.grupoplastilene.com

Polo Films Industria e Comercio SA

<https://polofilms.com.br>

PolyExpert Inc.

www.polyexpert.com

Polymount US LLC

www.polymount-int.nl

Polyplex USA, LLC

www.polyplex.com

Preco, LLC

www.precollc.com

Presto Products Company FRESH-LOCK® Closure BU

<https://fresh-lock.com>

Profol

www.profol.com

Reifenhauser Inc.

<https://reifenhauser.com>

RKW North America, Inc.

<https://rkw-group.com>

Ropak Manufacturing Company, Inc.

www.ropak.com

SABIC

www.sabic.com

Screen GP Americas, LLC

www.screenamericas.com

SEI S.p.A.

www.seilaser.com

Shell Chemical LP

www.shell.us/business-customers/shell-polymers

Ship & Shore Environmental, Inc.

www.shipandshore.com

Siegwerk

www.siegwerk.com

SKGC-Americas

<http://eng.skgeocentric.com>

Sun Chemical Corporation

www.sunchemical.com

Sung An Machinery Company, Ltd. (SAM)

www.sam-na.com

Terphane LLC

www.terphane.com

TOPPAN USA, Inc.

www.toppa-na.com

Totani America

www.totaniamerica.com

Toyo Ink America, LLC, An Artience Group Company

www.toyoink.com

Transcendia

www.transcendia.com

Troika Systems Ltd.

www.troika-systems.com

UBE America Inc.

www.ube.com

UTECO North America, Inc.

www.utecona.com

Westlake Corporation

www.westlake.com

Wikoff Color Corporation

www.wikoff.com

Windmoeller & Hoelscher Corporation

www.wh.group/na/en

XSYS Global

<https://xsyglobal.com>

*FPA companies as of printing deadline

2024 FPA Supporting Companies*

For a list of products and services offered by FPA companies, visit the FPA Flexible Packaging Buyer's Guide, www.flexpack.org.

Avery Dennison Corporation

www.averydennison.com

Blaige Industry Analytics LLC

www.blaigeindustryanalytics.com

Frain Industries

www.fraingroup.com

JM Search

<https://jmsearch.com>

Soarus, L.L.C & MSI Technology, L.L.C.

www.soarus.com

*FPA companies as of printing deadline

THE BLOWN FILM EXPERTS

That's **ALPINE**

CUSTOMER TESTIMONIALS 2.0

"SPARE PARTS
are readily
available"

"Alpine's Customer
Support is
unmatched!"

"If it were up to me,
ALL of our Lines
would be **ALPINE**"

"As always, response
time regarding anything
related to Alpine & even
non-Alpine is **AMAZING**"

"We can count on
ALPINE to deliver
on time"

"Really, the
Service was
NEXT LEVEL!"

"We get 30% Energy
Savings with The
SELECT Extruder"

"THE **X**-Die is
Incredible..."

NPE 2024 BOOTH # W761



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